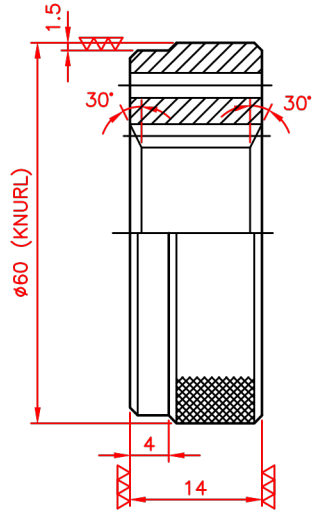
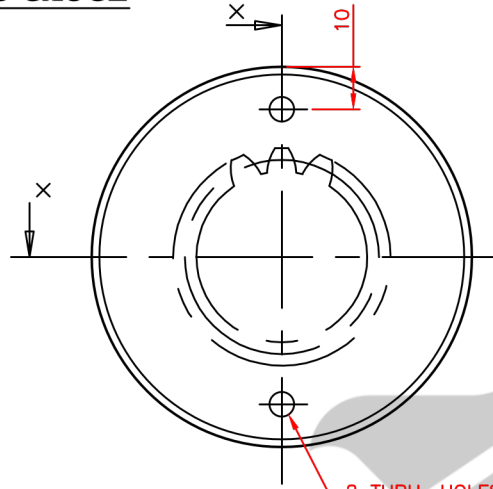


GS-IR-2213

GO GAUGE



SECTION XX

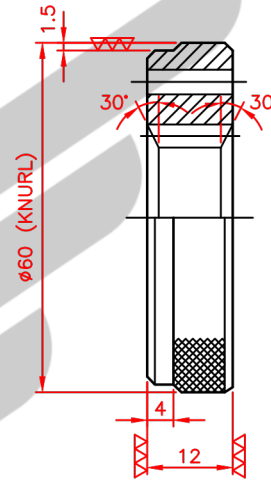


MARK: Z-24,DP-32/64,PA-30° "GO"
DRG. NO. 1713899

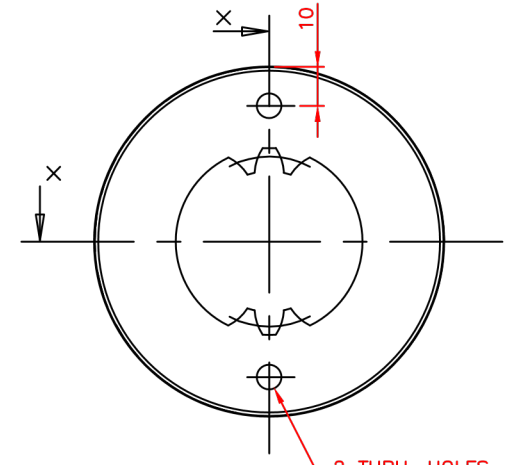
ALL DIMENSIONS ARE IN MM

NOGO GAUGE

GS-IR-2214



SECTION XX



MARK: Z-24,DP-32/64,PA-30° "NOGO"
DRG. NO. 1713899

COMPONENT DATA	
EXTERNAL SPLINES	
MODULE / (DP)	0.79375
P.A.	30°
NO OF TEETH	24
MAJOR DIA.	19.837/19.710
MINOR DIA.	17.475/17.145
PITCH DIA.	19.0500
BASE DIA.	16.4978
FORM DIA.	18.263
tv.EFFECT MAX	1.107
tv.ACTUAL	MAX. 1.067 MIN. 1.029
DIM.OVER PINS	21.128/21.067
PIN DIA.	1.524



INVOLUTE SPLINE RING GO GAUGE DATA	
NO. OF SPLINES Z	24
MINOR DIA.	18.263/18.250
FORM DIA. (REF.)	19.990
MAJOR DIA. (REF.)	20.230 MIN
CIRCULAR S. WIDTH	1.102
DIMN. BET. PIN	17.177/17.172
PIN DIA.	1.250
WEAR LIMIT	
WEAR LIMIT S.W.	1.107
DIMN BET. PINS	17.186

INVOLUTE SPLINE RING NO GO GAUGE DATA	
NO. OF SPLINES Z	2+2
MINOR DIA.	18.525/18.475
FORM DIA. (REF.)	19.990
MAJOR DIA. (REF.)	20.230 MIN
CIRCULAR S. WIDTH	1.029
DIMN. BET. PIN	17.031/17.026
PIN DIA.	1.250

Własność intelektualna firmy:
Tradensa Sp. z o. o.
Ul. Uroczna 5a, 62-081 Wysogotowo
NIP: 781-20-22-828
KRS: 0000910290

Allowable Errors As per DIN 3902, CLASS-5

TOOLS AND MACHINE PARTS

 <p>GAUGE MANUFACTURED BY : Capital Tool Industries 7-A, Industrial Estate, Patiala-147004, INDIA E-mail - capitaltool@gmail.com Ph:+91-175-2351089 , +91-9876091718</p>	REV.	REVISION DETAILS	MATERIAL: OHNS	INVOLUTE RING GAUGE Z-24,DP-32/64,PA-30°	REFERENCE DRG NO DRG. NO. 1713899
				CUSTOMER --	
			HARDNESS : 60-62 HRC	PROJECTION 	DRN 05.09.2020 CHD 05.09.2020 APPR R.S.S
					GS-IR-2213 GS-IR-2214